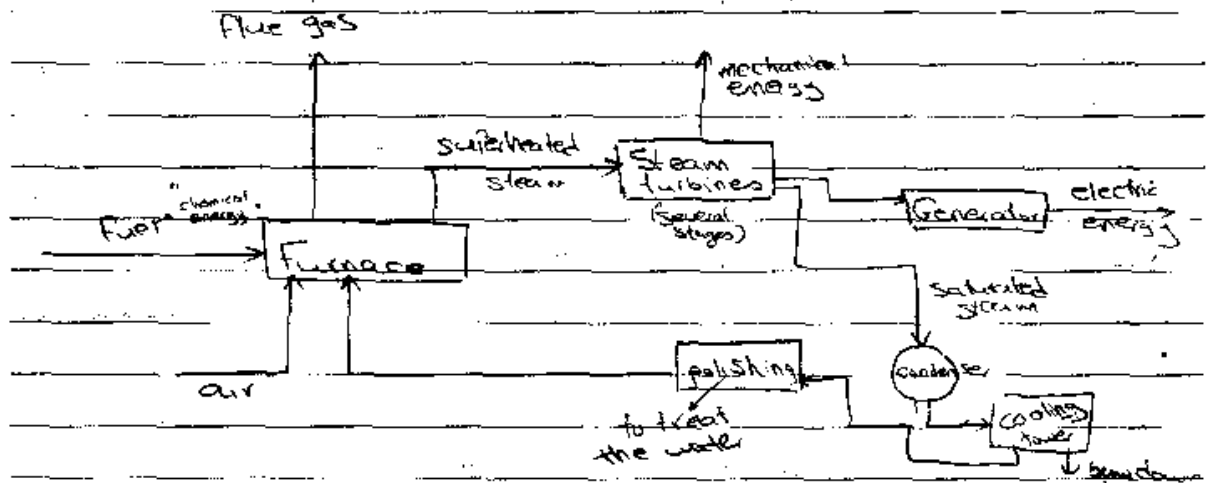


## lecture 9



### \* Source of heat losses in furnace

- i) heat losses in stack gases
- ii) heat losses in blow down
- iii) heat losses from the furnace itself (according to degree of insulation)

### \* Steam turbines

- According to the 2<sup>nd</sup> law of thermodynamics, we can't convert heat energy to mechanical energy without having (heat sink). So, we are limited with something similar to Carnot cycle efficiency (Brayton cycle).

heat rejected

$$\text{Carnot cycle } \eta = \frac{T_2 - T_1}{T_2} \quad \begin{matrix} \text{heat sink} \\ \text{heat source} \end{matrix}$$

$T_2$  : temp. of superheated steam  $T_1$  : temp. of ambient blow down

ex

### \* The source of losses in furnace

heating excess air = 0.2 %

incomplete fuel combustion = 0.8 %

heating moisture in coal = 5 %

(Note : liquid and solid fuels mainly have moisture content)

energy in the flue gases = 5 %

are to degree of insulation

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heat losses from the furnace itself = 0.5 %

\* Heat rejected to cooling tower = 50.4 %

(This is an Carnot cycle  $\eta$ . As  $T_2 \uparrow$ , Carnot cycle efficiency  $\uparrow \Rightarrow$  but we've limits for the temp. because of the material of construction).

\* Auxiliary equipments losses = 1.5 %



FGD-system

(ex: flue gas desulphurization system which follow the economizer  $\Rightarrow$  This can be performed by lime treatment ( $\text{Ca(OH)}_2$ )  $\Rightarrow$  so, there is heat losses in this process. But, the flue gases will cool down, and so we need more energy to push the gases out in the stack.

\* Feed preparation = 0.45 %

N.G. compressing  $\swarrow$  coal pulverizing  $\searrow$

as the flue gases must go out with certain momentum

\* pumps and fans in cooling towers = 0.8 %

\* electrostatic precipitators = 0.8 %  $\Rightarrow$  To remove ash consumes high power energy

[So, by multiplying all the above efficiencies, the overall  $\eta$  will be about 35 %]

### Notes

$\rightarrow$  mainly used in ships

high Carnot cycle  $\eta$

- gas turbines are the turbines operating by the hot flue gases (but it's not practical because of the high cost of mat. of construction and the occurrence of hot corrosion which is very severe. ~~Ex~~ Alloys form a molten layer on the surface

\* Comparison between the different energy sources

Traditional	Fuel cells	photovoltaic cells
* Actual $\eta$ from 30-40%	* Actual $\eta$ can't exceed 60-65% <small>can be considered renewable</small>	* Actual $\eta$ can't exceed 12%
* Several types of fuels can be used as fuel source (N.G, fuel oil, coal)	* $H_2$ is the most practically used fuel CH <sub>4</sub> can be used as a fuel if high temp fuel cells are more developed.	* Solar energy is the energy source from (30-100 times)
* For the same powerplant capacity, it's the cheapest w.r.t capital investment (the cost of 1 kw)	* About 10 times the cost of traditional power plants because of electrocatalysis, bipolar materials.	* About 35 times the cost of traditional power plants
* Has the most severe environmental impact <small>low noise &amp; vibration</small>	- noiseless as there is no moving parts - No local effect	- noiseless as there is no moving parts - clean energy
i) air emissions "No <sub>x</sub> , SO <sub>x</sub> " "Dust" "particulates mainly in coal"	emissions (No <sub>x</sub> , SO <sub>x</sub> ) But, the global effect is considerable if CO <sub>2</sub> is formed	
ii) wastewater from blowdown whose pollution is about low degree		
* low flexibility where if the capacity for $\downarrow$ , the $\eta$ will decrease <small>like the flame in the burner being</small>	* high flexibility "modular structure"	high flexibility "modular structure"

- low flexibility limit is that the capacity must be always constant

- so, load leveling is needed where the excess energy produced is stored in batteries to be used on need

\* AC is produced which is an advantage

\* DC is produced

\* DC is produced